

Work Order ID 142543

March 10, 2016 11:48:54 AM

142543

Page 1

Item ID: D206-642-114

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH, Low Gear with Run-on Landing Wearplates

Stop ***NS2***

Start Date: 3/10/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/11/2016 Req'd Qty: 1.00 ***1***

Customer: CSUNW01

Reference: RMA RA112225

Approvals: Process Plan: SU Date: 20160310

Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT D206-642-114 B124305 ON RA112225

PD 10-03-10

DAS
28
9-89

DAS
27
9-89

MAR 19 2016

RETURN TO STOCK AFTER ADDING NEW LABELS & PAPERWORK

110

Identify as per dwg & Stock Location: F683 0.00

110

Packaging

Packaging

Memo

0.00

DAS
28
9-89

DAS
27
9-89

MAR 19 2016

120

QC21- Final Inspection - Work Order Release 0.00

120

QC

Quality Control

Memo

DART		PART # 1735484 / CA #2222184 / EURO #0828655	
PIN	D206-642-114	CHG	CHG004
DESC	Skidtube, RH	SIC	SH98-4
LOT	B124305	SIC	SA00475SE
APP	Bell 205A/B	SIC	
APPROVAL # 10-03		MADE IN CANADA	

MCS

MAR 11 2016

MCS

MAR 11 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong				
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions				
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance				
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect				
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing				
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved				
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing				
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish				
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread				
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence				
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____							
Misidentified ☐	☐ Past Due								

Picklist Print

March 10, 2016 11:49:00 AM

Page 1

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Parent Item: D206-642-114

D206-642-114

Parent Item Name: Skidtube RH, Low Gear with Run-on Landing Wearplates

Start Date: 3/10/2016

Required Date: 3/11/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC IPP REV:B
11.09.23 ADDED K10112 DD VERF:EC IPP REV:C
REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED
BY:DD IPP Rev:D 12.11.21
ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520
DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-114		Manufactured	No				Each	3.0000		1			

D206-642-114

Skidtube RH, Low Gear with Run-on Landing Wearplates

B 124305 x 1

Location

FG
95827
FG083
122397
124304

Loc Qty

1
1
2
1
1

Loc Code

BAS
27
9-89
MAR 19 2016